### (19) World Intellectual Property Organization

International Bureau





(43) International Publication Date 1 September 2005 (01.09.2005)

PCT

# (10) International Publication Number WO 2005/080561 A1

(51) International Patent Classification7: C12N 9/96, 9/20

(21) International Application Number:

PCT/IB2005/000192

(22) International Filing Date: 27 January 2005 (27.01.2005)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

2004/0685

28 January 2004 (28.01.2004) Z

(71) Applicant (for all designated States except US): CSIR [ZA/ZA]; Scientia, 0002 PRETORIA (ZA).

(72) Inventors; and

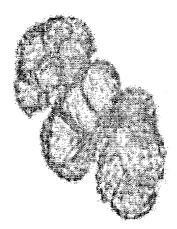
(75) Inventors/Applicants (for US only): MOOLMAN, Francis, Sean [ZA/ZA]; Vleiloerie 79, 22 Wilkinson Street, Kilnerpark, 0186 PRETORIA (ZA). BRADY, Dean [ZA/ZA]; 19 Libenberg Road, Noordwyk, Midrand, 1687 JOHANNESBURG (ZA). SEWLALL, Avashnee, Shamparkesh

[ZA/ZA]; Unit 23 Lakeview, Haymeadow Street, Fairie Glen, 0043 PRETORIA (ZA). **ROLFES, Heidi** [ZA/ZA]; 408 Stonewall Lane, Farie Glen Ext. 8, 0043 PRETORIA (ZA). **JORDAAN, Justin** [ZA/ZA]; 7 Sabie Sands, 86 Webber Road, Klippoortjie, 1401 GERMISTON (ZA).

- (74) Agent: KOTZE, Gavin, Salomon; Adams & Adams, Adams & Adams Place, 1140 Prospect Street, Hatfield, PO Box 1014, 0001 PRETORIA (ZA).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,

[Continued on next page]

(54) Title: STABILIZATION OF ENZYMES



## Lipase spheres obtained according to Example 2.

(57) Abstract: A process for producing enzyme structures includes providing an emulsion of droplets of a first liquid phase dispersed in a second liquid phase. The one liquid phase is a hydrophilic phase, while the other liquid phase is a hydrophobic phase which is immiscible with the hydrophilic phase. Enzyme molecules are located at or within interfacial boundaries of the droplets and the second liquid phase. The enzyme molecules of the respective droplets are cross-linked so that individual enzyme structures, which are stable and in which the enzymes are immobilized with a majority of active sites of the enzymes being orientated either internally or externally, are formed from individual droplets.

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ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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#### Published:

with international search report